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# DRILL SELECTION CHART

METRIC | FRACTIONS | GAUGE | INCHES

\*30% more holes than other leading brands of jobber drills. Independent testing results available.

METRIC	FRACTION	GAUGE	INCH	METRIC	FRACTION	GAUGE	INCH	METRIC	FRACTION	GAUGE	INCH	METRIC	FRACTION	GAUGE	INCH	METRIC	FRACTION	GAUGE	INCH	METRIC	FRACTION	GAUGE	INCH
0.3			0.0118	1.9			0.0748	4.6			0.1811	8.334	21/64"		0.3281	13.4			0.5276	25.25			0.9941
0.32			0.0126	1.93		48	0.076	4.623		14	0.182	8.4			0.3307	13.494	17/32"		0.5313	25.4	1"		1
0.343		80	0.0135	1.95			0.0768	4.7		13	0.185	8.433		Q	0.332	13.5			1.5315	25.5			1.0039
0.35			0.0138	1.984	5/64"		0.0781	4.75			0.187	8.5			0.3346	13.6			1.5354	25.75			1.0138
0.368		79	0.0145	1.994		47	0.0785	4.762	3/16"		0.1875	8.6			0.3386	13.7			0.5394	25.797	1-1/64"		1.0156
0.38			0.015	2			0.0787	4.8		12	0.189	8.611		R	0.339	13.75			0.5413	26			1.0236
0.397	1/64"		0.0156	2.05			0.0807	4.851		11	0.191	8.7			0.3425	13.8			0.5433	26.194	1-1/32"		1.0313
0.4			0.0157	2.057		46	0.081	4.9			0.1929	8.731	11/32"		0.3438	13.891	35/64"		0.5469	26.25			1.0335
0.406		78	0.016	2.083		45	0.082	4.915		10	0.1935	8.75			0.3445	13.9			0.5472	26.5			1.0433
0.42			0.0165	2.1			0.0827	4.978		9	0.196	8.8			0.3465	14			0.5512	26.591	1-3/64"		1.0469
0.45			0.0177	2.15			0.0846	5			0.1969	8.839		S	0.348	14.25			0.561	26.75			1.0531
0.457		77	0.018	2.184		44	0.086	5.055		8	0.199	8.9			0.3504	14.288	9/16"		0.5625	26.988	1-1/16"		1.0625
0.48			0.0189	2.2			0.0866	5.1			0.2008	9			0.3543	14.5			0.5709	27			1.063
0.5			0.0197	2.25			0.0886	5.105		7	0.201	9.093		T	0.358	14.684	37/64"		0.5781	27.25			1.0728
0.508		76	0.02	2.61		43	0.089	5.159	13/64"		0.2031	9.1			0.3583	14.75			0.5807	27.384	1-5/64"		1.0781
0.52			0.0205	2.3			0.0906	5.182		6	0.204	9.128	23/64"		0.3594	15			0.5906	27.5			1.0827
0.533		75	0.021	2.35			0.0925	5.2			0.2047	9.2			0.3622	15.081	19/32"		0.5937	27.75			1.0925
0.55			0.0217	2.375		42	0.0935	5.22		5	0.2055	9.25			0.3642	15.25			0.6004	27.781	1-3/32"		1.0937
0.572		74	0.0225	2.381	3/32"		0.0938	5.25			0.2067	9.3			0.3661	15.478	39/64"		0.6094	28			1.1024
0.58			0.0228	2.4			0.0945	5.3			0.2087	9.347		U	0.368	15.5			0.6102	28.178	1-7/64"		1.1094
0.6			0.0236	2.438		41	0.096	5.309		4	0.209	9.4			0.3701	15.75			0.6201	28.25			1.1122
0.61		73	0.024	2.45			0.0965	5.4			0.2126	9.5			0.374	15.875	5/8"		0.625	28.5			1.122
0.62			0.0244	2.489		40	0.098	5.41		3	0.213	9.525	3/8"		0.375	16			0.6299	28.575	1-1/8"		1.125
0.635		72	0.025	2.5			0.0984	5.5			0.2165	9.576		V	0.377	16.25			0.6398	28.75			1.1319
0.65			0.0256	2.527		39	0.0995	5.556	7/32"		0.2188	9.6			0.378	16.272	41/64"		0.6406	28.972	1-9/64"		1.1406
0.66		71	0.026	2.55			0.1004	5.6			0.2205	9.7			0.3819	16.5			0.6496	29			1.1417
0.68			0.0268	2.578		38	0.1015	5.613		2	0.221	9.75			0.3839	16.669	21/32"		0.6563	29.25			1.1516
0.7			0.0276	2.6			0.1024	5.7			0.2244	9.8			0.3858	16.75			0.6594	29.369	1-5/32"		1.1563
0.711		70	0.028	2.642		37	0.104	5.75			0.2264	9.804		W	0.386	16.875			0.6693	29.5			1.1614
0.72			0.0283	2.65			0.1043	5.791		1	0.228	9.9			0.3898	17.066	43/64"		0.6719	29.75			1.1713
0.742		69	0.0292	2.7			0.1063	5.8			0.2283	9.922	25/64"		0.3906	17.25			0.6791	29.766	1-11/64"		1.1719
0.75			0.0295	2.705		36	0.1065	5.9			0.2323	10			0.3937	17.462	11/16"		0.6875	30			1.1811
0.78			0.0307	2.75			0.1083	5.944		A	0.234	10.084		X	0.397	17.5			0.689	30.162	1-3/16"		1.1875
0.787		68	0.031	2.778	7/64"		0.1094	5.953	15/64"		0.2344	10.1			0.3976	17.75			0.6988	30.25			1.1909
0.794	1/32"		0.0312	2.294		35	0.11	6		B	0.2362	10.2			0.4016	17.859	45/64"		0.7031	30.5			1.2008
0.8			0.0315	2.8			0.1102	6.045			0.238	10.25			0.4035	18			0.7087	30.559	1-13/64"		1.2031
0.813		67	0.032	2.819		34	0.111	6.1			0.2402	10.262		Y	0.404	18.25			0.7185	30.75			1.2106
0.82			0.0323	2.85			0.1122	6.147		C	0.242	10.3			0.4055	18.256	23/32"		0.7187	30.956	1-7/32"		1.2187
0.838		66	0.033	2.87		33	0.113	6.2			0.2441	10.319	13/32"		0.4062	18.5			0.7283	31			1.2205
0.85			0.0335	2.9			0.1142	6.248		D	0.246	10.4			0.4094	18.653	47/64"		0.7344	31.25			1.2303
0.88			0.0346	2.946		32	0.116	6.25			0.2461	10.49		Z	0.413	18.75			0.7382	31.353	1-15/64"		1.2344
0.889		65	0.035	2.95			0.1161	6.3			0.248	10.49			0.4134	18.75			0.7382	31.5			1.2402
0.9			0.0354	3			0.1181	6.35	1/4"	E	0.25	10.5			0.4173	19			0.748	31.75	1-1/4"		1.25
0.914		64	0.036	3.048		31	0.12	6.4			0.252	10.6			0.4213	19.05	3/4"		0.75	32			1.2598
0.92			0.0362	3.1			0.122	6.5			0.2559	10.7			0.4219	19.25			0.7579	32.147	1-17/64"		1.2656
0.94		63	0.037	3.1755	1/8"		0.125	6.528		F	0.257	10.716	27/64"		0.4219	19.447	49/64"		0.7656	32.175			1.2795
0.95			0.0374	3.2			0.126	6.6			0.2598	10.75			0.4232	19.5			0.7677	32.5			1.2813
0.965		62	0.038	3.25			0.128	6.629		G	0.261	10.8			0.4252	19.75			0.7776	32.544	1-9/32"		1.2813
0.98			0.0386	3.264		30	0.1285	6.7			0.2638	10.9			0.4291	19.844	25/32"		0.7813	32.941	1-19/64"		1.2969
0.99		61	0.039	3.3			0.1299	6.747	17/64"		0.2656	11			0.4331	20			0.7874	33.338	1-5/16"		1.3125
1			0.0394	3.4			0.1339	6.75			0.2657	11.1			0.437	20.241	51/64"		0.7969	33.5			1.3189
1.016		60	0.04	3.454		29	0.136	6.75		H	0.266	11.112	7/16"		0.4375	20.25			0.7972	33.734	1-21/64"		1.3281
1.041		59	0.041	3.5			0.1378	6.8			0.2677	11.2			0.4409	20.5			0.8071	34			1.3386
1.05			0.0413	3.569		28	0.1405	6.8			0.2677	11.25			0.4429	20.638	13/16"		0.8125	34.131	1-11/32"		1.3437
1.067		58	0.042	3.572	9/64"		0.1406	6.9			0.2717	11.3			0.4449	20.75			0.8169	34.5			1.3583
1.092		57	0.043	3.6			0.1417	6.909		I	0.272	11.4			0.4488	20.844	25/32"		0.8268	34.528	1-23/64"		1.3594
1.1			0.0433	3.658		27	0.144	7			0.2756	11.5			0.4528	21.034	53/64"		0.8281	34.925	1-3/8"		1.375
1.15			0.0453	3.7			0.1457	7.036		J	0.277	11.509	29/64"		0.4531	21.25			0.8366	35			1.378
1.181		56	0.0465	3.734		26	0.147	7.1			0.2795	11.6			0.4567	21.431	27/32"		0.8437	35.322	1-25/64"		1.3906
1.191	3/64"		0.0469	3.75			0.1476	7.137		K	0.281	11.7			0.4606	21.5			0.8465	35.5			1.3976
1.2			0.0472	3.797		25	0.1495	7.144	9/32"		0.2812	11.75			0.4626	21.75			0.8563	35.719	1-13/32"		1.4063
1.25			0.0492	3.797			0.1495	7.2			0.2835	11.8			0.4646	21.828	55/64"		0.8594	36			1.4173
1.3			0.0512	3.8			0.1496	7.25			0.2854	11.9			0.4685	21.975			0.8661	36.116	1-27/64"		1.4219
1.321		55	0.052	3.861																			