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Hand & Machine Tap

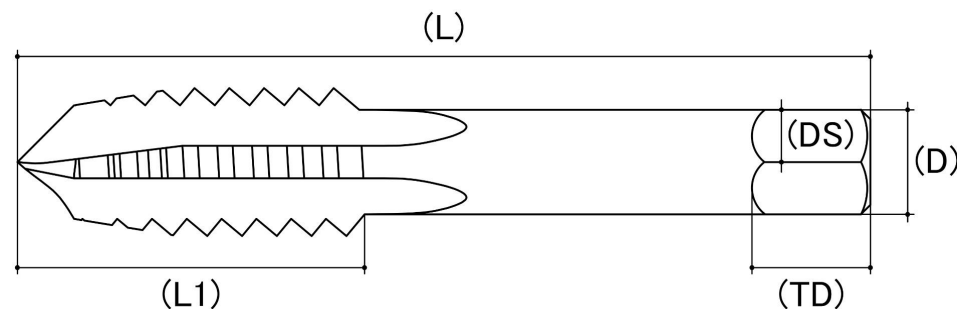
Product Type: Gun Tap

Thread Type: Metric - Coarse

Material: HSSE V3

Standard: ISO529

Product Brand: Sutton Tools



Size	Thread Pitch (mm)	Thread Type	Length (L) (mm)	Length L (1) (mm)	Drive Square (DS) (mm)	Tapping Drill Size (mm)	sku (Part Number)
			Nom	Nom		Nom	
M2.5	0.45mm	Coarse	45	10	2	2.50	14G25SPS
M3	0.50mm	Coarse	48	11	2	2.50	14G3SPS
M3.5	0.60mm	Coarse	50	13	2	2.90	14G35SPS
M4	0.70mm	Coarse	53	13	3	3.30	14G4SPS
M5	0.80mm	Coarse	58	16	4	4.20	14G5SPS
M6	1.00mm	Coarse	66	19	5	5.00	14G6SPS
M8	1.25mm	Coarse	72	22	6	6.80	14G8SPS
M10	1.50mm	Coarse	80	24	8	8.50	14G10SPS
M12	1.75mm	Coarse	89	29	7	10.20	14G12SPS
M14	2.00mm	Coarse	95	30	9	12.00	14G14SPS
M16	2.00mm	Coarse	102	32	10	14.00	14G16SPS
M18	2.50mm	Coarse	112	37	11	15.50	14G18SPS
M20	2.50mm	Coarse	112	37	11	17.00	14G20SPS

Disclaimer:

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