

*Disclaimer: Images are for illustrative purposes.*

## Hand Tap

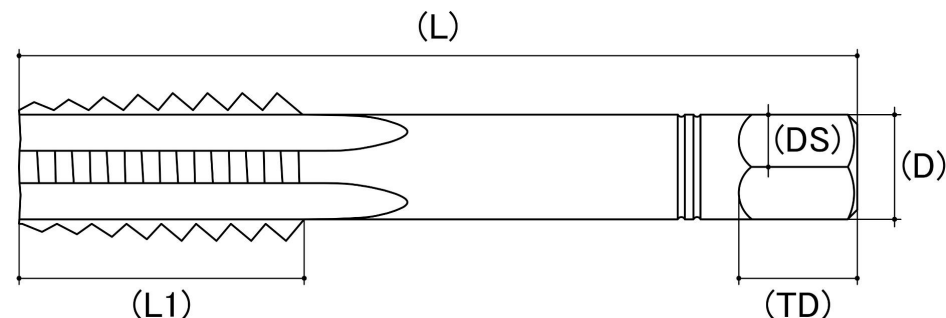
**Product Type:** Intermediate Tap

**Thread Type:** Metric - Coarse

**Material:** High Speed Steel

**Standard:** ISO529

**Product Brand:** Alpha



Size	Thread Pitch (mm)	Thread Type	Length (L) (mm)	Drive Square (DS) (mm)	Tapping Drill Size (mm)	sku (Part Number)
			Nom		Nom	
M1.6	0.35mm	Coarse	41	2	1.25	141.6IA
M2	0.40mm	Coarse	41	2	1.60	142IA
M2.5	0.45mm	Coarse	45	2	2.05	1425IA
M3	0.50mm	Coarse	48	2	2.50	143IA
M3.5	0.60mm	Coarse	50	3	2.90	1435IA
M4	0.70mm	Coarse	53	3	3.30	144IA
M5	0.80mm	Coarse	58	4	4.20	145IA
M6	1.00mm	Coarse	66	4	5.00	146IA
M7	1.00mm	Coarse	66	4	6.00	147IA
M8	1.25mm	Coarse	72	4	6.80	148IA
M10	1.50mm	Coarse	80	5	8.50	1410IA
M12	1.75mm	Coarse	85	7	10.20	1412IA
M14	2.00mm	Coarse	89	9	12.00	1414IA
M16	2.00mm	Coarse	102	9	14.00	1416IA
M18	2.50mm	Coarse	112	11	15.50	1418IA

Size	Thread Pitch (mm)	Thread Type	Length (L) (mm)	Drive Square (DS) (mm)	Tapping Drill Size (mm)	sku (Part Number)
			Nom		Nom	
M20	2.50mm	Coarse	112	12	17.00	1420IA
M22	2.50mm	Coarse	118	14	19.50	1422IA
M24	3.00mm	Coarse	130	14	21.00	1424IA

**Disclaimer:**

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