

suttontools

Sutton Tools INOX jobber drills are an industrial quality drilling solution specially designed for superior performance in stainless steel.

Tailored to overcome the difficult-to-machine material properties of stainless steel, INOX drill bits have a fast spiral, short flute and unique stepped core design providing a smooth and effortless cutting action never before seen.



Check out the demo

INOX
STAINLESS STEEL



70%
MORE LIFE*

Specialised design
Achieves 70% more life in stainless steel than standard drill bits



Unique Point And Stepped Core
Designed for superb penetration and minimal work hardening

Futura Nano PVD Coated Tip
For ultimate wear resistance

Short Flute With Fast Spiral
For maximum rigidity & swarf control

Application

- DIY
- Trade
- Automotive
- Electrical
- Plumbing
- Carpentry
- General Contracting
- Woodworking
- Metalworking
- Machine Shop
- MRO

Discount Group: A0410

Diameter mm	O/A Length	Flute Length	Item #	Barcode	List Price
Metric			D185		
1.0	34	8	D185 0100	9311963601984	\$6.63
1.5	40	11	D185 0150	9311963601991	\$6.05
2.0	49	14	D185 0200	9311963602004	\$5.47
2.5	57	16	D185 0250	9311963602011	\$5.47
3.0	61	18	D185 0300	9311963602028	\$5.17
3.3	65	20	D185 0330	9311963602035	\$5.43
3.5	70	22	D185 0350	9311963602042	\$5.65
4.0	75	25	D185 0400	9311963602059	\$6.41
4.2	75	25	D185 0420	9311963602066	\$6.95
4.5	80	28	D185 0450	9311963602073	\$6.95
5.0	86	32	D185 0500	9311963602080	\$8.13
5.5	93	36	D185 0550	9311963602097	\$9.29
6.0	93	36	D185 0600	9311963602103	\$10.46
6.5	101	40	D185 0650	9311963602110	\$11.70
6.8	109	45	D185 0680	9311963602127	\$12.97
7.0	109	45	D185 0700	9311963602134	\$13.41
7.5	109	45	D185 0750	9311963602141	\$15.14
8.0	117	51	D185 0800	9311963602158	\$16.29
8.5	117	51	D185 0850	9311963602165	\$18.20
9.0	125	57	D185 0900	9311963602172	\$20.00
9.5	125	57	D185 0950	9311963602189	\$22.10
10.0	133	63	D185 1000	9311963602196	\$23.66
10.2	133	63	D185 1020	9311963602202	\$26.30
10.5	133	63	D185 1050	9311963602219	\$26.55
11.0	142	71	D185 1100	9311963602226	\$30.61
11.5	142	71	D185 1150	9311963602233	\$34.31
12.0	151	78	D185 1200	9311963602240	\$38.73
12.5	151	78	D185 1250	9311963602257	\$42.67
13.0	151	78	D185 1300	9311963602264	\$45.73